 Reliability Creativity Service	Product Specifications		Ver.4	1/5
	Ultrasonic Flow Meter for Air (RS485 Type)		Model	TRX [Nominal diameter] R / [Gas type] / 5P / [Degreasing process]

1. Specifications

◎ Model TRX [Nominal diameter] R / [Gas type] / 5P / [Degreasing process]

Nominal diameter	Gas type	Degreasing process
<input type="checkbox"/> 25 (25A)	<input type="checkbox"/> C (factory air)	<input type="checkbox"/> No description (no process)
<input type="checkbox"/> 32 (32A)	<input type="checkbox"/> N (nitrogen)	<input type="checkbox"/> K (degreasing process)
<input type="checkbox"/> 40 (40A)		
<input type="checkbox"/> 50 (50A)		
<input type="checkbox"/> 65 (65A)		
<input type="checkbox"/> 80 (80A)		

Flow-rate range (Actual flow-rate) (Accuracy guaranteed range)

Model	TRX25	TRX32	TRX40	TRX50	TRX65	TRX80
Flow rate range	±0.6 to 35	±1.1 to 65	±1.3 to 80	±2.5 to 150	±4 to 240	±5 to 300

[m³/h]

Accuracy (Actual flow rate)

- Flow-rate measurement accuracy

Model	TRX25	TRX32	TRX40	TRX50	TRX65	TRX80
Accuracy	±5%RD	±1.1 to 6.5	±1.3 to 8	±2.5 to 15	±4 to 24	±5 to 30
	±2%RD	±6.5 to 65	±8 to 80	±15 to 150	±24 to 240	±30 to 300

[m³/h]

- NORMAL conversion

± 2.5%RD (0.5MPa, ordinary temperature and, dry air or nitrogen)

Low flow cutoff (Actual flow rate) Can be Changeable by button operation (0 ≤ Setting value < Qmin)


Model	TRX25	TRX32	TRX40	TRX50	TRX65	TRX80
Initial setting value	±0.1	±0.2	±0.2	±0.4	±0.6	±0.8

[m³/h or less]

Response-ability Update interval : 0.5 second

Smoothing of instantaneous flow rate value by moving average method (Initial setting value: 4 times)

"◎" are selectable items.

	Product Specifications		Ver.4	2/5
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Display

Main display: The following is switched and selected using the “left button”.

[When forward flow display mode *1) is selected]

Accumulated flow volume (Forward flow) (m³)·Trip accumulated flow volume (Forward flow) (m³)·Instantaneous flow-rate (L/min)*2)

[When reverse flow display mode *1) is selected]

Accumulated flow volume (Forward flow) (m³)·Accumulated flow volume (Reverse flow) (m³)·Instantaneous flow-rate (L/min)*2)

Sub display: The following is switched and selected using the “right button”.

Instantaneous flow rate (m³/h)·Pressure (kPa) (Gauge pressure)·Temperature (°C)

*1) The display mode is selected by button operation.

*2) If an instantaneous flow-rate (L/min) is displayed, the main display (Accumulated flow volume) and sub display (instantaneous flow volume (m³/h) , pressure (kPa) and temperature (°C)) are not displayed.

Number of digits displayed Main display

Accumulated flow rate (Forward flow) [m3] : 00000000.0 9 digits
 Trip accumulated flow rate (Forward flow) [m3] : † 0000000.0 8 digits
 Accumulated flow rate (Reverse flow) [m3] : -0000000.0 8 digits
 Instantaneous flow rate [L/min] : 00000.00 7 digits

Unit: Selected by button operation and communication

When NORMAL flow is selected	When standard flow is selected	When actual flow is selected
m ³ (NORMAL)	m ³ (Standard)	m ³

Note) In case actual flow display (m³) is selected for "accumulated flow volume (Forward flow)", "trip accumulated flow volume (Forward flow)", and "accumulated flow volume (Reverse flow)", it is displayed to the second decimal point.

Sub display


Instantaneous flow-rate [m³/h]: 000.00 (less than 1000) 5 digits
 0000.0 (1000 or more and less than 10000) 5 digits
 00000 (10000 or more) 5 digits

Unit: Selected by button operation

When NORMAL flow is selected	When standard flow is selected	When actual flow is selected
m ³ (NORMAL)	m ³ (Standard)	m ³

Pressure [kPa]: 0000.0 5 digits

Temperature [°C]: 00.0 3 digits

	Product Specifications		Ver.4	3/5
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Electric current output Output method : 4-20 mA Two-wire type
 Power supply voltage : 24 VDC±10% Power consumption: 0.6 W or less
 Output accuracy : ±0.5%FS
 External load : 400 Ω or less
 ("Instantaneous flow-rate", "Pressure", and "Temperature" can be switched by button operation.)

When instantaneous flow-rate is selected

[Forward flow display mode]

Zero output current : 4.0 mA (Reverse flow to low flow cutoff)
 Output current lower limit : 4.0 mA (Clip at 4.0 mA)
 Output current upper limit : 22.0 mA (Clip at 22.0 mA)

[Forward/reverse flow display mode]

Zero output current : 12.0 mA (Within low flow cutoff)
 Output current lower limit : 3.5 mA (Clip at 3.5 mA)
 Output current upper limit : 22.0 mA (Clip at 22.0 mA)

Full scale flow rate (Can be changed by button operation)

Model	TRX25	TRX32	TRX40	TRX50	TRX65	TRX80
Initial setting value	300	600	700	1200	2000	2500

When pressure is selected

Output method : Output as 4.0 mA: 0 MPa, 20.0 mA: 1 MPa (Fixed)
 Output current lower limit : 4.0 mA (Clip at 4.0 mA)
 Output current upper limit : 22.0 mA (Clip at 22.0 mA)

When temperature is selected


Output method : Output as 4.0 mA: -10°C, 20.0 mA: +60°C (Fixed)
 Output current lower limit : 3.5 mA (Clip at 3.5 mA)
 Output current upper limit : 22.0 mA (Clip at 22.0 mA)

Contact output Open drain output 1 channel

Output1 : Unit pulse output (Forward flow)
 Maximum load : 26.4 VDC·50 mA
 Saturated voltage when ON : 1.5 V or less
 Current when OFF : 50 μA or less

Pulse output

Unit pulses in accordance with increase of the accumulated flow volume are output.
 Pulse unit : 100 L/P (Initial setting value)
 (Can be changed by button operation)
 Maximum output frequency : 10 Hz
 Output type : One shot or duty (Can be changed by button operation)
 One shot pulse width : 50, 100, 125, 250, 500 ms (Can be changed by button operation)
 Duty : 35 to 65%

	Product Specifications		Ver.4	4/5
	Ultrasonic Flow Meter for Air (RS485 Type)	Model	TRX [Nominal diameter] R / [Gas type] / 5P / [Degreasing process]	

Communication Communication method : Half duplex communication method (RS485 communication)
Communication speed : 9600 bps, 19200 bps, 38400 bps, 57600 bps, 115200 bps
(Allowable range: ± 1.0%)
Synchronization system : Asynchronous
Bit length : 8 bits
Parity : None, even number, odd number
Stop bit : 1 bit, 2 bits
Bit transmission order : Order from b1 to b7 (low order prioritized sending)
Error control : CRC

*For details of communication specifications, download from our HP please.

Measurable fluid Air (Mainly factory air) or nitrogen
Working fluid temperature -10 to +60°C, 90%RH or less
Working pressure 0 to less than 1MPa (Gauge pressure)
Working environment -10 to +60°C, 90%RH or less (There must be no condensation)
Storage environment -20 to +70°C (There must be no condensation)
Power supply 24 VDC±10% Power consumption: 1.5 W or less
Flow direction Forward and reverse flows can be measured (Direction indicated by the arrow is forward flow.)

Connection type	Model	TRX25	TRX32	TRX40	TRX50	TRX65	TRX80
	Connection type	Taper pipe thread (Screw-in)		Wafer (Installed and tightened between JIS10K flanges)			

Installation position Horizontal (LCD display portion faces upward) or vertical
Pressure drop Extremely low (Equivalent to a straight pipe)
Protection structure IP 64(JIS C0920: dust-proof, splash-proof type) which can be installed outdoors


Mass	Model	TRX25	TRX32	TRX40	TRX50	TRX65	TRX80
	Mass	1.5 kg	1.4 kg	1.0 kg	1.2 kg	1.4 kg	1.7 kg

Material

- Measurement portion: Engineering plastic (Such as PPS), aluminum alloy
- Outer casing : Aluminum alloy
- Sensor rubber : FVMQ (Fluoro silicone rubber)
- Display portion casing : Aluminum alloy

*○ symbol indicates the gas contacting parts.
In the case of a degreasing process product, a degreasing process has been performed for gas contacting parts.
(For details, refer to "3. Degreasing process".)

Standard working period 10 years (At ambient temperature of 20°C and ambient humidity of 65%RH)
* 10 years is not the warranty period.

	Product Specifications		Ver.4	5/5
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Accessories

- M4 Hexagonal wrench
- Centering collar (Wafer type only)
- Flange gasket (Wafer type only)
- Bolt set (Wafer type only)

Power supply / output cable (Six-core cable) [option]

☉ Cable length: 5 m 20 m

- Wire connection: Open drain output 1 White
 Open drain output 2 Yellow
 4 to 20 mA output (+) ... Red
 4 to 20 mA output (-) Green
 Communication Brown
 GND Black

Items with "☉"

2. Precautions in handling

2-1. Installation environment

- (1) Although the high weather-proof electronic display is adopted, in case of installation at a place subjected to direct .
- (2) Do not install the flow meter at a place with much electromagnetic noise or in corrosive atmosphere.
- (3) This product is designed for outdoor installation, but avoid areas where there is a risk of water submergence and water always splashes.
- (4) When opening or closing a valve before and after the flow meter, open or close the valve not all at once but gradually.

2-2. Piping conditions

- (1) To realize stable measurement, it is recommended to install a straight pipe portion of 20 D or more (D: nominal diameter) at the upstream and downstream sides of the flow meter.
- (2) In case large amount of mist, dust, etc., are contained in the fluid, install the flow meter by vertical piping. In the case of horizontal piping, install the flow meter so that the display part faces upward.
- (3) In case installation of the product near a pressure reducing valve or a flow adjusting valve is planned, contact us in advance.

3. Decreasing process

In the case of a degreasing process product, the followings are the degreasing processes for the gas contacting parts.

- (1) Ultrasonic cleaning degreasing process by degreasing cleaning liquid
 For gas contacting parts (Other than the following specified parts), after immersion in degreasing cleaning liquid and performing ultrasonic cleaning, the cleaning liquid attached to the parts surfaces are to be removed with tap water (Running water).
- (2) Degreasing process by alcohol wiping
 After wiping the following specified parts with hand towels containing alcohol, they are wiped again with hand towels containing tap water.
 <Specified parts>
 Ultrasonic sensor, pressure sensor unit's pressure introduction portion outside wall surface, heat shrinkable tube