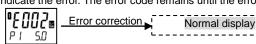
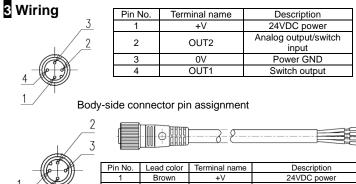




<Alarm display> When an error is detected, the main screen shows an error code to indicate the error. The error code remains until the error has been resolved.



Error code	Error	Description	Countermeasure	
E002	Memory error	An error occurred with the internal data.	Power off the product and then power it on again.	
E003	Excitation abnormality	An error occurred with the internal circuit.		
E004	Excessive current	An excessive current has flowed in the switch output.	Power off the product and check the load.	
E005	Measurement target fluid error	The flow rate cannot be measured correctly due to an abnormal current flowing in the target fluid or air is mixed with it.	Power off the product and check the target fluid for abnormality.	
E006	Reverse flow	The fluid flows in the direction opposite to the set direction.	Check the flow direction setting.	
E007	Excessive flow rate	The flow rate exceeds 120% of the maximum flow rate.	Check the flow rate and decrease it as necessary.	



OUT2

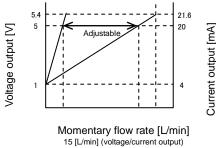
OUT

Black

White

Blue

Cable-side connector pin assignment



## 6 Mode Selection

Tightening

toraue

22 - 24Nm

28 - 30Nm

34 - 36Nm

Analog output/sv

Power GND

Switch output

tch input

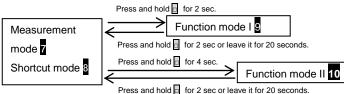
Caliber

10A

15A

20A

 $\overline{Y}$ ou can select the mode by shortcut mode operation in the measurement mode. You can move from the measurement mode to the Function mode I or Function mode II as shown below



#### Normal Operation (Measurement Mode) <Overview>

The measurement mode is the normal operation mode enabled after the startup display upon power-on to output and display measured values. By switching from the measurement mode to the shortcut mode or Function mode to change settings as necessary. <Startup displav>

### 9 Basic Settings (Function Mode I)

<Overview>

(1) List of items for Function mode I

The Function mode I provides the following setting items.

Display	Item	Description	
F1	OUT1	Specifies the output method for OUT1.	
F2	OUT2	Selects from analog output and switch input.	
F3	Response	Sets the response time	
	time		
F4	Sub screen	Sets the contents of the sub screen.	
F5	Flow direction	Sets the flow direction of the target fluid.	
F6	Total Accumulated display unit	Selects the unit for total Accumulated value display.	

(2) How to switch to Function mode I

(Press and hold Release 🔲 when the function for 2 sec) display shown to the left Normal display \_ \_ \_ \_ \_ \_ \_ \_ \_ \_ appears

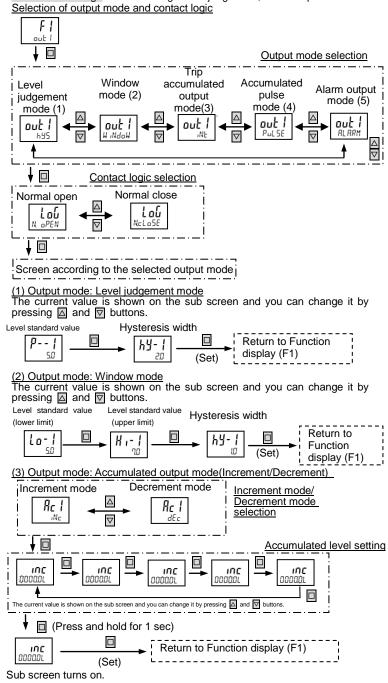
You can switch the Function display by pressing  $\Box$  or  $\nabla$ .

(3) How to return to normal display

Press and hold for 2 sec while "F\*" is shown to return to the normal display.

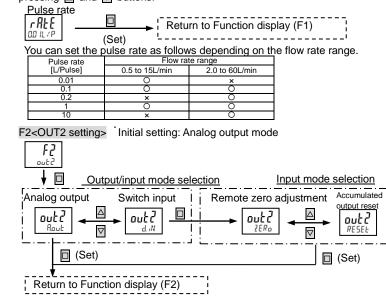
•The screen also returns automatically to the normal display if you do nothing for 20 seconds. Note that if you do nothing for 20 seconds without confirming the selected value and the screen automatically returns to the normal display, the selected value will be cancelled.

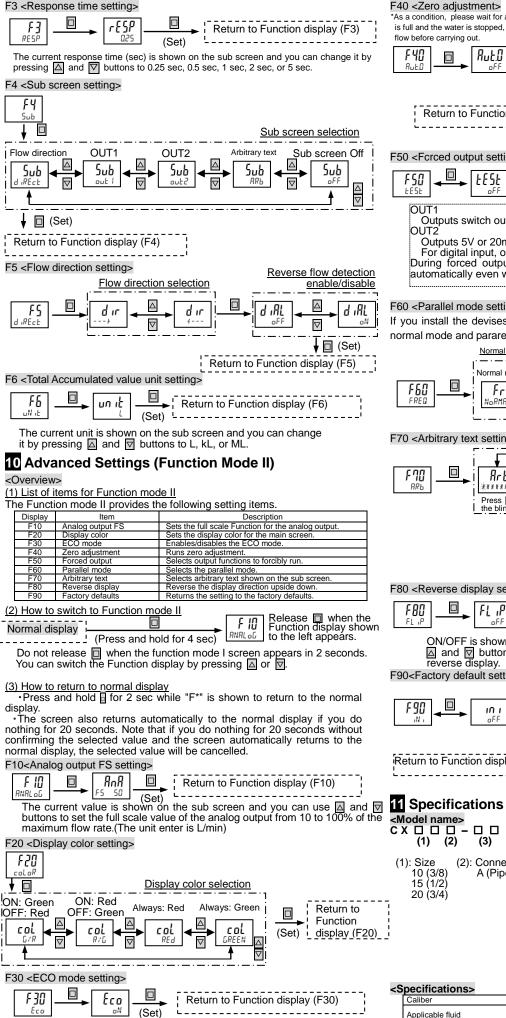
F1 <OUT1 setting> Initial setting: Level judgement, Normal open

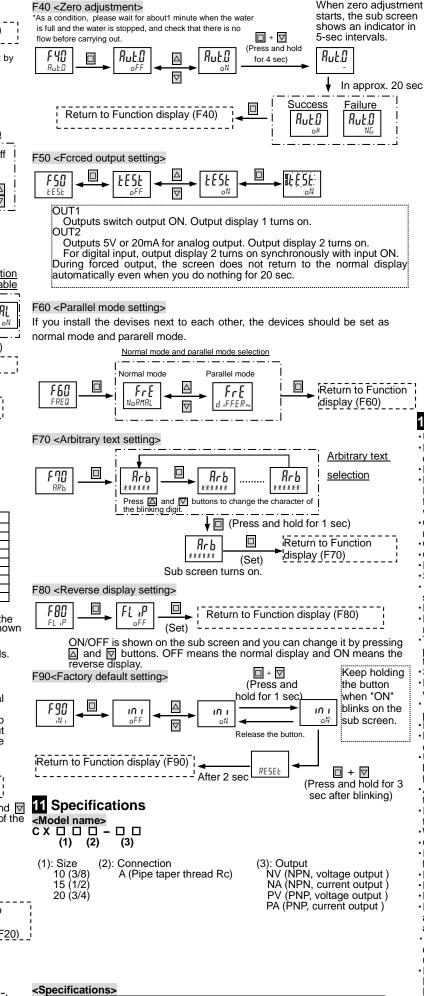


#### (4) Output mode: Accumulated pulse output

The current value is shown on the sub screen and you can change it by pressing  $\bigtriangleup$  and  $\bigtriangledown$  buttons.







ON/OFF is shown on the sub screen and you can change it by pressing △ and buttons. If you set it to ON, the ECO mode is enabled and the screen turns off when you do nothing for 1 minute.

L\_\_\_\_\_

Caliber			10	15	20	
Rated flow rate range		0.5 to 15 L/min	2.0 to	60 L/min		
		0		um flow rate within		
Low flo	w cut f	ow rate	range			
Fluid te	mpera	ture	0	to 85°C (no freezin	ng)	
Dianlau			Momentary flow ra	te L/min Accumul	ated flow rate L, kL,	
Display unit		-	ML			
Repeat precision*		±2.0%F.S.				
Temper	r Env	/ironmental	±5.0%F.S. (@25°C)			
ature	Flu	id		±5.0%F.S. (@25°C)		
Pressure range		0 to 1.0MPa (0 to 85°C) , 0 to 2.0MPa (0 to 50°C)				
Pressure resistance		3.0MPa				
Respor	nse tim	e	0.25s/0.5	s/1s/2s/5s (initial	setting: 1s)	
Accurre	ulated	flow rate range		0.0 to 99999999.9	L	
		low rate range	In 0.1L units			
Switch	output		NPN	or PNP transistor	output	
		num load current		50mA		
	Maximum applied voltage		30VDC			
	Internal voltage drop		NPN: 2.0V or less PNP: 2.4V or less			
	Output protection		Rush current alarm, rush current protection			
			Selectable from level judgement mode, window mode,			
Output mode		trip accumulated output mode, accumulated pulse output				
		mode, alarm output mode				
Analog output Voltage output Current output Switch input Input time Short current		Voltage output: 1 to 5V Load impedance: 50kΩ or more				
		Current output	Current output : 4 to 20mA			
		Load impedance: 500Ω or less				
		20ms or more				
		Approx. 2mA Dual screen (main screen green/red display,				
Display method		sub screen White display)				
		Display refresh interval 5 times/s				
Power supply voltage		24VDC±10% Ripple P-P±10% or less				
Current consumption		65mA or less				
Pr		tection structure	IP65 or equivalent (with cable option C3)		e option C3)	
iro ent		age temperature				
		ge	0 to 50°C (no dewing)			
	Idii		35 to 85%RH (no dewing)			
Enviro nment		age humidity range	35	to 85%RH (no dew	/ing)	
	Usa	age humidity range material		to 85%RH (no dew PPS, FKM, CAC80		

\*The repeatability is the variation of the average value when measured for 240 seconds under the same conditions

# **12** Cautions

· Use the product within the rated specification ranges

 Do not use the product in a way where it directly contacts beverage, food, or medical fluid.

· Do not use the product in a flammable gas atmosphere.

Do not use the product where condensation can form inside the product. Note that if a fluid with a lower temperature than the ambient temperature flows through the product, condensation may form inside the product, which may adversely affect its performance.

 Observe the rated fluid temperature range and take a freezing prevention measure (e.g., using antifreeze) in a cold environment. • Observe the rated pressure range.

Observe the rated flow rate range.

 Ensure that no gas is mixed in the pipe. Stop the product before changing any of the settings.

· Do not use any display or output during the warming up period (10 seconds) after power-on.

Do not press the button with a sharp-pointed object.

Do not place the product where it is exposed to a direct sunlight or heat radiated from a heat source.

The product can be installed in any orientation, however, for horizontal piping, it is recommended to install it so that the display surface is parallel to the around in order to minimize influence by bubbles.

 Set the flow directions of pipes and flowsensor correctly Do not drop, hit, or apply an excessive impact to the product. Hold the body

when you handle the product (never hold the cables) Do not install the product where it is exposed to a strong compression power, tension, load, or vibration.

Do not install the product on a footstep or do not place a heavy object on it. Be careful so that sealing tape or adhesive does not get out of the piping connection

Use a straight pipe immediately before the sensor as much as possible and be sure that there is no obstacle (e.g., extra packing) which disturbs the

· Attach the flow rate adjustment valve and other parts at the downstream of the sensor.

If there is a foreign material or oil inside the pipe, wash it before installing the sensor.

Wrong wiring may cause a failure.

 Check the wire colors before wiring It is recommended to isolate the power supply and receivers electrically from other devices.

Do not apply an excessive tension to the cables.

Keep the cables away from the power and motor cables.

Keep the product away from a strong magnet or magnetic field.

Pressure within a fluid seal circuit can increase due to temperature change and may damage the product. Provide the system with a relieve valve to avoid a fluid seal circuit

 With sensors arranged in parallel, if the display readings and analog output do not stabilize, they can be stabilized by setting longer response time or using parallel mode

In case of consideration to arrange plural pieces of the products for a Flow Rate Type Filling Apparatus, please judge such usage after checking the Patent Number JP3916032B2.

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https://www.aichitokei.co.jp/

ve to the fluid cont

ater and fluid which are not cor

5µS/cm to 3mS/cm

Capacitance Electromagn

material.

Applicable fluid

Applicable conductivity of fluid

ection method