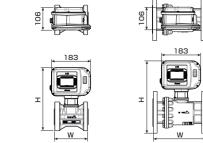
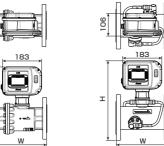
Product Specifications

Model	AS-W (For Natural Gas)	AS-W-25	AS-W-32	AS-W-40	AS-W-50	AS-W-80	AS-W-100	AS-W-150	AS-W-200	
Wodel		-		AS-C-40	AS-C-50	AS-C-80	AS-C-100	AS-C-150	AS-C-200	
Nominal diameter		25A	32A	40A	50A	80A	100A	150A	200A	
Power supply			Built-in lithium b	attery , battery life :	10 years (at surroundi	ng temperature of 20	℃)(Excluding 1 year o	of storage period)		
Measurable	e fluid	Natural gas (AS-W) , Air (AS-C)								
Working pressure AS-W (Absolute pressure)		0.07 ~ 0.2MPa (A 0.07 ~ 0.5MPa (S-W-□-500BA/5) S-W-□-200BA/5) AS-W-□-0BA/5) re compensated	0.07 ~ 1.0MPa (AS-W-□-1000BA/5) 0.07 ~ 0.5MPa (AS-W-□-500BA/5) 0.07 ~ 0.2MPa (AS-W-□-200BA/5) 0.07 ~ 1.0MPa (AS-W-□-0BA/5) 0BA : No pressure compensated				0.07 ~ 1.0MPa (AS-W-□-1000BA/5) 0.07 ~ 0.5MPa (AS-W-□-500BA/5) 0.07 ~ 0.2MPa (AS-W-□-200BA/5) 0.07 ~ 1.0MPa (AS-W-□-200BA/5) Except EU&UK (Max. 0.15MPa abs) 0BA : No pressure compensated		
	AS-C	— 0 ~ 1.0MPa (AS-C-□-1000BA/5)								
Flow rate ±5%F	RD (m³/h)	±0.7 ~ 7	±1.3 ~ 13	±1.6 ~ 16	±3 ~ 30	±6 ~ 60	±10 ~ 100	±24 ~ 240	±40 ~ 400	
precision *1 ±2%F	RD (m³/h)	±7 ~ 35	±13 ~ 65	±16 ~ 80	±30 ~ 150	±60 ~ 300	±100 ~ 500	±240 ~ 1200	±400 ~ 2000	
Low flow cut off Flow rate (m/s)		0.05 m/s or less								
tart flow rate) *2 Actual flo	ow rate (m³/h)	±0.1	±0.2	±0.2	±0.4	±0.8	±1.5	±3.2	±5.7	
Fluid temperature a		-20 ~ +60℃, 90% RH or less								
Pressure	loss	Zero (equivalent to straight tube part)								
Accumulated flow volume		Accumulated flow volume: 00000000.0 (9 digits/m³ or Nm³) Accumulated flow volume: 000000000 (10 digits/m³ or Nm								
Instantar flow rat		(1) Maximum indication value: ±1999Nm³/h (converted flow rate) (2) Maximum indication value: ±19999m³/h (actual flow rate) (Two decimal places for a value less than 200, one decimal place for a value from 200 to less than 2000, integer only for a value of 2000 or more)								
flow rate *3 (Two decimal places for a value less than 200, one decimal place for a value less than 200, one de					3 digits)					
Pressur	re *3	0000.0kPa (5 digits)								
Maintenance *3 The measurement success rate of ultrasonic measurement (the successful number of ultrasonic measurements in 10 measurements) is indicated						ted in 4 levels.				
Contact of Electronic statement sign	output	Open drain output: Unit pulse (forward current), pulse unit: 100,1000,10000 (L/P or NL/P)								
Electronic statement sig	gnal communication	RS485 MODBUS/RTU								
Connection method ISO7005-1 (GB/T9119-2000 PN1.6MPa Flange) equivalent *4										
Installation position Horizontal, vertical										
Installa	ation			Indoor, outdoor (protection level IP 64 or equivalent)						
Case ma	aterial	Aluminum alloy Stainless alloy								
Gas contact pa	art material	Aluminum alloy, e	Aluminum alloy, engineering plastic Stainless alloy, engineering plastic							
Weight 3.5kg 4.2kg 8.4kg 10.4kg 14.1kg 14kg 21.2kg					36.2kg					

*1. The flow rate measurement range is ±5% RD: Inclusive before "" and not inclusive after "" and ±2% RD: inclusive for both before and after "". *2. When the flow rate is less than 0.25% of the maximum flow rate, the instantaneous flow rate is indicated as 0 m/h. For the normal conversion type, the low flow cut off value is the normal conversion flow rate corresponding to 0.05 m/s. *3. Automatically switched in every 4 seconds.									n/s.
*4. This flowmeter guarantees the flow measurement accuracy with the pipes listed in the right table. (If you use pipes with the different pipe standard and size not listed in the table, the flowmerer may not satisfy the flow measurement accuracy. Consult us in advance if it is considered to use different pipes out of this range.)	Piping standard	ISO7005-1		EN10208					
	Nominal diameter (mm)	25	32	40	50	80	100	150	200
	Outer diameter (mm)	32	38	48.3	57	88.9	108	159	219.1
	Thickness (mm)	3.5	3	4	3.5	4.5	4	4.5	10

External dimensions





106	
183	
* W	

100A ~ 200A			
	Model	W	Н
	AS-W-25	160	272
	AS-W-32	160	272
	AS-W(C)-40	200	297
183	AS-W(C)-50	220	311
	AS-W(C)-80	250	343
	AS-W(C)-100	250	377
	AS-W(C)-150	300	434
	AS-W(C)-200	350	492

Caution regarding to methane

Depending on concentration (%) of methane in natural gas (NG), for each nominal diameter, requirement of the working pressure condition is provided as described in the below table. (Do not use if the working pressure does not satisfy the conditions below. Also, do not use if there is a possibility that methane concentration may change greatly after installation so that the conditions below will not be

Size	Methane Concentration(%)	Working pressure(absolute)		
	99%~100%	250kPa or higher		
200A	97% ~ 99%	150kPa or higher		
	97% or lower	No restriction		
150A	98%~100%	100kPa以上		
1304	98% or lower	No restriction		

○ Conversion table for actual flow rate and standard flow rate (for absolute pressure 0.54 MPa at 30℃)

	AS-W-40(40A)	AS-W-50(50A)	AS-W-80(80A) AS-W-100(100A)		AS-W-150(150A)	AS-W-200(200A)
	Maximum	Maximum	Maximum	Maximum	Maximum	Maximum
Actual flow rate (m ³ /h)	80	150	300	500	1200	2000
Standard flow rate (Nm ³ /h)	382	716	1432	2386	5726	9543

Formula

Standard flow rate (Nm³/h) = Absolute temperature of working temperature

Absolute temperature at 20°C (273.15K+20K) (273.15K+t)

Absolute pressure at 1 atm (0.10133 MPa)

Manufactured and Distributed by

Technical specifications in this catalog are up-to-date as of March 2023.

Aichi tokei denki co.,ltd.

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To Our Customers

Please understand that product specifications may be changed without notice in order to improve performance. We are always happy to provide the latest catalogs and brochures, and respond to inquiries made to our offices.

Ultrasonic Flowmeter

AS-W (For Natural Gas) AS-C (For Air)







time use and free from maintenance.







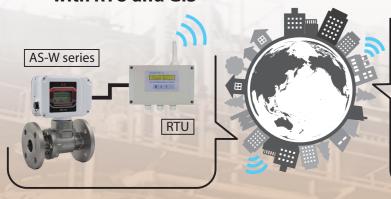






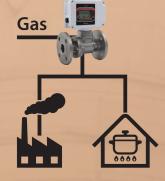
Examples of applications

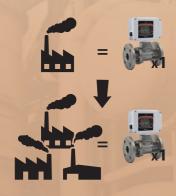
EX:1 Flow control and leakage monitoring with RTU and GIS

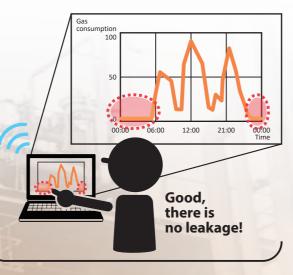


EX:2 Adaptability under wide changes in flow volume

- ☐ No need to prepare meters separately for each production site and canteen.
- ☐ 1 piece of AS meter with wide rangeability allows for covering expansion of plant equipments.





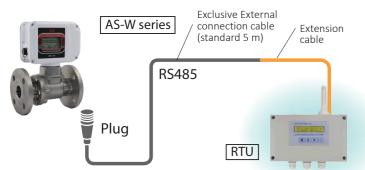


EX:3 Space saving and workefficiency-improvement

- ☐ Improvement in space and accuracy by replacing from a large-sized diaphragm gas meter at a hotel, a restaurant, a canteen, etc.
- ☐ Wide rangeability enables size down of pipes and equipments, and it contributes to construction cost reduction and work-efficiency improvement.

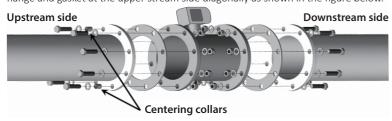


System configuration example



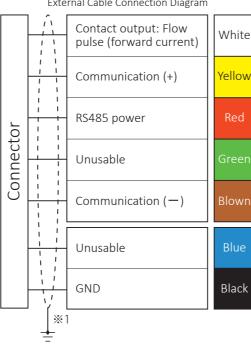
Installation method

Make sure to align the central axis of the meter with that of the piping. In order to minimize the deviation of the central axes of the flow meter and piping, please use the centering collars provided as an accessory. Not using the centering collars leads to be out of the warranty accuracy. Insert the centering collars into the holes of flange and gasket at the upper stream side diagonally as shown in the figure below.



Connection between power supply and indicator

External Cable Connection Diagram



※1. The main body and GND are electrically common. Use an isolated power supply and indicator as required.

AS series solved these problems.

CASE1 | Customer A

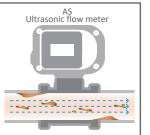
Problem

At their middle supply pressure site, when natural gas was supplied, failure that impurities in the pipes damage the rotating parts of existing rotary meters and turbine meters often occurred



After implementation

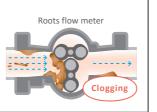
AS meter does not have any obstacle inside the measurement tube, so impurities contained in gas are blown away to downstream side of AS meter, and do not damage AS meter. Performance stability of AS meter under middle pressure supply was also proved.



Customer B CASE2

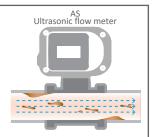
Problem

Because the factory used LPG gas until 2015, a lot of drains from LPG were remaining in the pipes. Rotary meters were affected by the drains.



After implementation

Correct measurement of AS meter is not affected by residue such as LPG drains in pipes. Operation status of all installed AS meters in the factory are in good condition.



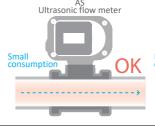
CASE3 Customer C

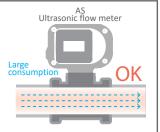
Problem

Gas consumption of the manufacturer, whose products are mainly for overseas markets, varies widely depends on quantities of orders from overseas, which changes very much due to economic trends.

After implementation

Wide flow-rate range of AS ultrasonic flow meters enabled accurate measurement both under small and large consumption.





Piping condition

Conditions	Upstream	Downstream
90°elbow • Full-bore valve fully opened	Screw connection type (AS-W-25, 32): 20D or longer Flange connection type (AS-W-40, 50, 80, 100,150,200): 10D or longer	5D or longer
Joining	20D or longer \Rightarrow \Rightarrow	⇒ ⇒ 10D or longer
Enlarge pipe	20D or longer	5D or longer
Narrowing pipe	10D or longer	10D or longer →

Please consult with us if the meter is to be installed near a pressure reducing valve or a flow control valve.

Other solutions we offer

Please contact us for requirements of measuring other type of gas and smaller flow-rate, or of meter installation where straight pipe section cannot be secured. The following product lineup is available.

Ultrasonic Flow Meter for Fuel Gas Managemen

☐ No straight pipe section required, wide rangeability, and easy to renlace hatteries!

☐ City gas, Butane, Propane, Argon(only for DN40, 50), and Nitrogen can be measured



☐ Calculation of gas



☐ Compressed air measurement ☐ Cooling and coolant water moni☐ Chemical injection monitoring

☐ Microstream flow contro

