D anger	This indicates that if you ignore this instruction, danger which may result in death or serious injury can occur.
Marning	This indicates that if you ignore this instruction, danger which may result in serious injury can occur.
Caution	This indicates that if you ignore this instruction, a physical damage (e.g., defect of the product) can occur.

Notes on use

Dai

	1.	Do not use this product for a purpose which requires
		safety, such as atomic power generation, railways,
		aviation, vehicle, or playground equipment.
	2.	Do not alter the product.
	3.	Do not use this product for food, beverage, and/or
7		medical fluid because it does not conform to the sanitary
ger		specifications.
	4.	Do not use in an explosive atmosphere such as a
		combustible gas because it is not explosion-protected.
	5.	If you measure a fluid not intended for a specific model,
		it may leak from the O-ring. Be sure you are using the
		correct model for the correct fluid.

Use environment and target fluid

	1.	The target fluids are sodium hypochlorite solution and
		sodium hydroxide solution. Observe the rated density
		(conductivity).
	2.	Never mix a fluid of which conductivity is extremely low
		(e.g., oil) even if the quantity is very small.
	3.	Never install the sensor unit where the fluid can freeze
		or its temperature can exceed 40°C.
	4.	The product may malfunction if it is used in a fluid where
		a stray current is flowing.
	5.	Observe the permissible pressure range (1 MPa or less)
n		and flow rate range. Do not use the product under the
		condition of the load exceeding the permissible value.
	6.	Since the product is not water-proof (IP64 or
		equivalent), do not install it where it can be submerged.
	7.	Keep the product away from a strong magnet or
		magnetic field.
	8.	When mixing the solution with water, do it at the
		downstream of the product
	9.	When storing the product after passing the fluid through
		it, be sure to wash it thoroughly.
	10.	When changing the setting of the product, stop the
		whole of equipment before doing it.
	11.	Do not place the product where it is exposed to a direct
		sunlight or heat radiated from a heat source.
or	n op	peration
	4 7	This product connet he used for billing application

Caution

Notes

. This product cannot be used for billing application. 2. Do not use any display or output during 20 seconds after power because it is the time the operation becomes stable.

Notes on piping

- 1. Do not use the product where air can ingress. Also, do not install it where an air pocket can easily occur (e.g., the upstream side of a falling pipe). Before starting to use the product after installation, drain air sufficiently. 2. It is recommended to install the sensor as the fluid flows from bottom to top in order to avoid influence of bubble, dust, and/or dirt. 3. Install something that disturbs the flow such as flow adjustment value at the downstream of the product. 4. Do not install the product on a piping system where an impact pressure such as a water hammer can occur. 5. Provide 5D or longer straight pipe at the upstream of the sensor. Caution 6. Provide a straight pipe at the downstream of the sensor as long as possible. 7. Do not install the product where a strong compression or tension force or a strong load is applied to it. Put and install the sensor in accordance with the flow 8. direction indicated on the product. 9. Do not drop, hit, or apply an excessive impact to the product. Hold the body when you handle the product (never hold the cable). 10. Provide a maintenance space where the product is installed 11. If there are foreign substances, oil, etc in the pipe, wash the pipe before installing the sensor. 1. Observe the specified torque for capnut shown below. Do not apply an excessive torque. An excessive torque may break the sensor sleeve screw section and cause leakage. Warning VNS05R: 2.8 N·m VNS10R: 2.8 N·m VNS20R: 4.2 N·m If the fluid still leaks after tightening the torque with the above torque value, do not tighten them with a higher torque but check for dust adhered to the seal and damage of the O-ring.
 - Do not install the product in locations used as footholds. 2.

Notes on cabling

	1.	This products operates with 24V DC. Connecting it to a
٨		AC power supply may cause a fire.
	2.	Observe the instructions given in this manual for cabling.
Danger	3.	Observe the rated range. Do not use a load exceeding
		the permissible value.
	1.	Keep the cables away from the power, motor cables, etc.
	2.	Keep the product away from noise sources as far as
		possible.
	3.	It is recommended to electrically isolate power supply
		and receiving instruments from other equipment.
Caution	4.	Do not use a power supply of which voltage is unstable
		or of which capacity is lower than the rated value.
	5.	It is recommended to ground the FG terminal of the
		power supply.
	6.	Do not apply an excessive tension to the cables.
	7.	Be careful so that the cable tip is not soaked in water
		during the cabling work.

1. Piping

The installation position is not restricted as far as the sensor is always filled with the fluid. However, it is recommended to install the sensor as illustrated below so that it may not be affected by bubbles.

- O: Recommended
- \triangle : Attention must be paid to bubbles
- ×: Must be avoided







2. Mounting

Attach the O-ring to VNS, put the cap nut of the joint over the sleeve screw of VNS, and then tighten the nut at the specified torque.

The standard torque is 2.8 N·m for VNS05R and VNS10R, and 4.2 N·m for VNS20R.

Apply adhesive to the connection point of the pipe and joint to fix them.



Wiring

Refer to the figure below for electrical connection.

Keep the pull-up voltage at 28VDC or less for the output1 and 30VDC or less for the output2, respectively, and the output sink current must be 20 mA.



Specifications

Model		VNSOORF VNSOORE						
			,	Constant flow mode: 0.05~1 [L/min]				
ante nge	VINOUDK			Pulsating flow mode: 0.01~1 [L/min]				
guar te ra	VNS10R			Constant flow mode: 0.5~10 [L/min]				
acy-ç				Pulsating flow mode: 0.1~10 [L/min]				
flov	VN	S20F	R	Constant flow mode: 3.0~60 [L/min]				
- Ac	()			Pulsating	flow mo	de: 0.6~	60 [L/min]	
LOW		v-cut	flow rate	2.5% F.S	2.5% F.S. (in constant flow mode)			
				the		uracy-guar	anteed flow rate	
	Co	nstan	t-flow	Output pulse	(%F.S. v	alue)		
N	cha	aracte	eristics		100-20%		20%-5%	
rac				Unit pulse	±2.0	%RD	±0.4%F.S.	
scu				Frequency pulse	±2.5	%RD ratio agair	±0.5%F.S.	
Ac	_				the acc	uracy-guar	anteed flow rate	
	Pu	Isatin	g-flow	Output pulse	(%F.S. value)			
	Cha	aracte	ensucs		100-20%		20%-1%	
				Frequency pulse	±5.0%	% RD	±1.0%F.S.	
Fluid	d typ	e		Sodium hypochlorite	solution	Sodium	hydroxide solution	
De	ensi	ty		1~12%	4		10~25%	
	Snat	JCTIVIT	<u>y</u>	1	4m5/cm	or nigne	er 	
Fluid	ter	npera	iture	0 to 40°C (no freezing)				
Pres	Sure	e rang	je ormot	NPN open collector				
	Output format							
	Inter terminel		minal	20 11/2				
	withstand voltage		d voltage	Output 1: 28 V DC, Output 2: 30 VDC				
	ON time residual							
Ŧ	voltage				1V DC	or less		
Itpu	put	Frequ	ency pulse	20 to 400 [Hz]				
õ	e out		VNS05R	0.0	001 (standard) [L/P]			
	/ rate	Jnit ulse	VNS10R	0.	01 (standard) [L/P]			
	Flow	ے م	VNS20R	0.1 (standard) [L/P]				
	Switch output			Level jud	lgment, v	window j	udgment	
			tout	Dry sensor, me	eter abno	ormality,	excessive flow	
	/ 10		iput	noise, reverse flow, excessive flow				
Pow	er s	upply	voltage	24V DC ± 10%				
Curr	ent	consi	umption	60 mA or less				
Prot	ectio	on str	ucture	IP64 (equivalent)				
bility	Wo	rking te	emperature		-20 to	+60°C		
viron dura	Hu	Humidity		35 to 85% (no dewing)				
al	Sto	rage to	emperature	-20 to +70°C				
	part	Mai	n body	PEEK				
iterial	fed	Elec	ctrode	Titanium		На	stelloy C22	
	Vett	Earth ring		Elupring contained white		(E		
Σ	> O-ring		ng	Top and bottom powers: BBS, Cable: Visul				
	Non wetted part		ted part	chloride				
Ŧ	VN	S055	2	Approx 200 g				
igh	VN	S10F	{	Approx 200 g				
We	VN	S20F	2	Approx. 300 g				
* Flor	* Flow rate characteristics for measuring pulsating flow from an electromagnetic							

 * Flow rate characteristics for measuring pulsating flow from an electromagnetic metering pump

LED indication

A bicolor (green/red) LED indicates the flow rate or alert. An alert by detection of abnormality is prioritized, and only an alert with the highest priority is indicated.

- Green: Indicates the flow rate with four blinking and lighting patterns in three levels.
- Red: Indicates an alert (fault detection) with six blinking and lighting on/off patterns in four levels.

1. Flow rate (green)

- Display pattern for the Flow Rate Range

Flow rate range	Display pattern	
Less than low-flow-cut flow rate	Turns on continuously.	
Low-flow-cut flow rate to 1/3 of the upper limit of the accuracy-guaranteed flow rate	Blinks at 2-second interval by turning on and off for 1 second respectively.	
1/3 to 2/3 of the upper limit of the accuracy-guaranteed flow rate	Blinks every second turning on and off for 0.5 seconds respectively.	
Higher than 2/3 of the upper limit of the accuracy-guaranteed flow rate	Blinks every 0.4-second turning on and off for 0.2 seconds respectively.	

(Low-flow-cut flow rate to 1/3 of the upper limit of the





(1/3 to 2/3 of the upper limit of the accuracy-guaranteed flow rate)



(Higher than 2/3 of the upper limit of the accuracy-guaranteed flow rate)



· Display pattern for pulsating flow

Blinks every 0.4-sec when there is a pulsatory flow and turns on continuously when there is no pulsating flow.



2. Alert (red)

- Alert items

Excitation failure	Current does not flow through the excitation coil	
Excitation failure	correctly.	
Memory error	Error has been detected with memory data.	
Voltage drop	Power supply voltage has dropped.	
Dry concer	Measurement fluid has gone out of the flowsensor	
Dry sensor	and the sensor is not filled with it.	
	Normal measurement is not possible since an	
Excessive flow noise	abnormal current is flowing through the measurement	
	fluid or air ingress.	
Reverse flow	Measurement fluid is flowing in the reverse direction.	
Execcive flow	125% or more of the maximum flow rate for the model	
EXCESSIVE HOW	has been detected.	

- Alert items and display pattern

Alert item	Priority	Display pattern	
Voltage drop	1	Turns off continuously for both green and red.	
Excitation failure or memory error	2	Turns on continuously.	
Dry sensor	3	Turns on and off for 0.3 seconds respectively for one cycle, then turns off for 1.7 seconds and repeat them.	
Excessive fluid noise	4	Turns on and off for 0.3 seconds respectively for three cycles, then turns off for 1.7 seconds and repeat them.	
Reverse flow	5	Turns on and off for 0.3 seconds respectively for two cycles, then turns off for 1.7 seconds and repeat them.	
Excessive flow	6	Turns on and off for 0.3 seconds respectively for four cycles, then turns off for 1.7 seconds and reneat them	



External dimensions



Cable length: 500 mm, Termination: Peel cable coating and twist core wire (12 mm) Unit:[mm]

		VNS05R	VNS10R	VNS20R
Dimension	φD	φ5.2	<i>ф</i> 10	<i>ф</i> 20
	DL	4.6	9	18
	DH	2.4	4.4	8.7
	L	95	95	110
	W	47	47	48
	Н	51	53	64
	Sleeve	For joint	For joint	For joint
	screw	(16A)	(16A)	(20A)

Warranty

- Warranty period

One year after the dispatch date from Aichi Tokei Denki facility.

- Warranty scope

We are making every effort to produce our products with high quality, however if a defect which is subject to our liability should occur during the warranty period under normal use, we shall repair the product or replace it with a normal product for free. Please understand that we shall determine whether the free remedy shall apply to your situation after our investigation of the product. Also please understand that the free remedy shall not be applied to a defect:

- (1) Caused by use which does not follow the instructions given in our catalog, product specifications, and/or handling manual,
- (2) Caused by disaster such as a fire, earthquake, storm, flood, or lightening, or a destructive act such as a crime,
- (3) Caused by corrosion due to use in a corrosive environment,
- (4) Caused by acts of animals such as a dog, cat, rat, or insect,
- (5) Caused by a factor other than our product,
- (6) Which could not be foreseen with the science and technology levels at the time of shipment,
- (7) Caused by a repair or alteration other than done by or specified by us, and/or
- (8) Caused by an inappropriate inspection and/or maintenance or replacement of a consumable.

Please note that "warranty" in this context means warranty for our product alone and we shall not reliable for any damage resulting from a defect of our product, including but not limited to a damage to equipment other than our product, loss of profit, loss of opportunity, transportation fee, and construction fee.



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The product specification might be changed without prior notice.

